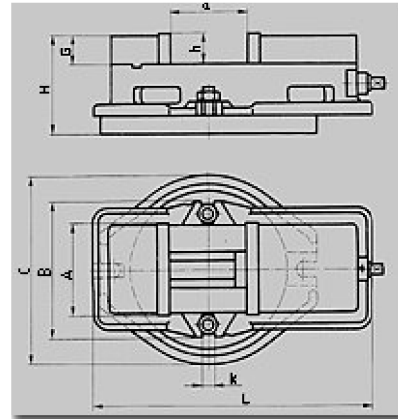
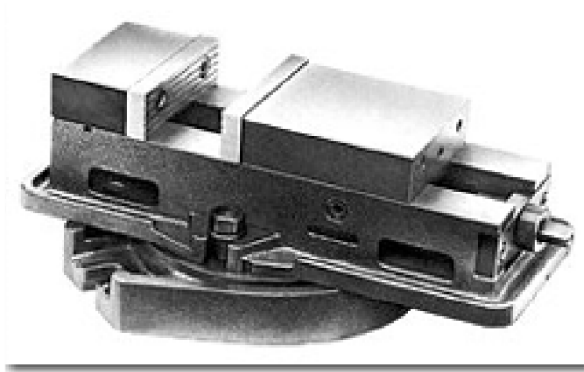




## Hold - tight machine vice

### ◆ TYPE 6524



#### Fulfilment:

Used for all kinds of milling, drilling work, etc. requiring high accuracy and safe clamping. Owing to the possibility of clamping long workpieces ideal for use in toolmaker's shops.

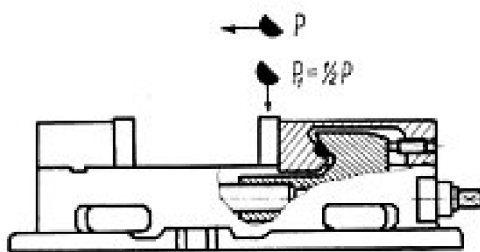
- the movable jaw is prevented from being raised while clamped. The clamped workpiece is held tight at -
- the vice base surfaces
- body, swivel base and moveble jaw are of high quality grey cast iron
- fixed jaw is of high quality constructional steel
- lead-screw of alloy steel toughened over whole lenght ensuring long servise life of the clamping gear
- steel jaw inserts, hardened and ground formed according to client's requirements
- possibility of securing jw inserts of 4 versions increasing the clamping range of workpieces
- additional base surfaces at the jaw upper face make clamping of various workpieces possible
- possibility of setting up the vice at any angle in horizontal plane at an accuracy up to 1 gr.
- possibility of dismounting the base easily

#### Standard accessories:

handcrak, slot, nuts, clamping bolts

#### Technical specification:

A	mm	125
B	mm	190
C	mm	255
G	mm	38
H	mm	156
L	mm	425
a	mm	125
h	mm	40
k	mm	18
Max. clamping force daN 40 kN	kN	40
Weight	kg	37,4



Maximum length of workpiece (mm) depending on the kind of securing the jaw inserts

125	205
275	355