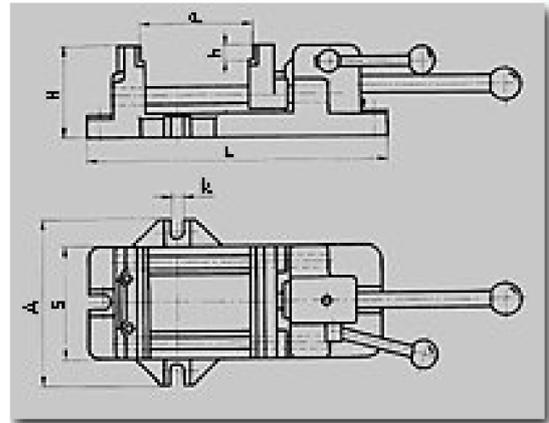
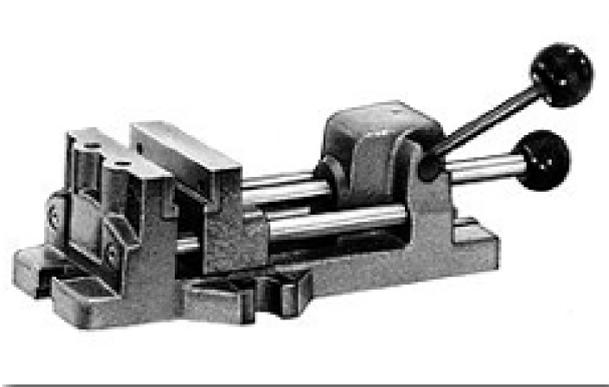




## Quick-acting machine vices

### ◆ type 6540



#### Fulfilment:

For instant setting of the workpiece - can be used for drilling and milling operations. The initial clamping is done by mobile jaw, placed closely to the workpiece. The final clamping of workpiece is performed by level movement of quick-acting cam-mechanism, which shortens time required for setting to minimum.

- body and movable jaw are high quality castings
- recessed jaw inserts for convenient levelling of workpiece
- wide clamping range
- guiding rods and cam mechanism hardened and ground
- removable jaw inserts hardened and blackened

#### Technical specification:

|                         |    |      |      |      |      |
|-------------------------|----|------|------|------|------|
| S - size                | mm | 80   | 100  | 125  | 160  |
| A                       | mm | 120  | 160  | 185  | 224  |
| H                       | mm | 68   | 85   | 90   | 95   |
| L                       | mm | 222  | 293  | 327  | 380  |
| a max.                  | mm | 80   | 125  | 150  | 160  |
| h                       | mm | 16,5 | 16,5 | 16,5 | 16,5 |
| k                       | mm | 12   | 14   | 14   | 18   |
| Max. clamping force daN | kN | 3,5  | 5,0  | 7,0  | 8,0  |
| Weight                  | kg | 4,0  | 7,0  | 10,0 | 15,5 |