



# JESAN KOVO s. r.

Metal forming machine production

## Section Bending Rolls - electric

- ◆ XZL 60-2 U
- ◆ XZL 60-3 U

### Fulfilment:

The bending rolls is destined for rolling various profile materials into the shape of circles, arches and spirals. The machine body is of welded construction. Bottom pulleys are driven of electric motor (XZL 60 U) or all three pulleys are driven of electric motor (XZL 60-3 U). Bottom pulleys are stabil. The upper pulley is hand hydraulic.

### Standard equipment:

- basic set of rollers.

### Optional equipment:

- set of rollers to client's requirement.

ES Deklaration (CE).



### Technical specification:

Type XZL		60-2 U	60-3 U
Shaf diameters	mm	60	60
Lift of upper shaft	mm	120	120
Revolutions of lower shafts	ot/min	11,2	11,2
No of powered rolls	ks	2	3
Input of motor	kW	2,2	2,2
Voltage and supply frequency	V/Hz	400/50	400/50
Hydraulic power	t	16	16
Dimension of working table: length, width, height	mm	1000,1030,1600	1000,1030,1600
Weight	kg	590	630

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## Profiles:

Profil Profile – section Profilen	XZL 60, XZL 60-3				
	Max. rozměr Max. size Max. Masse	Rozměr „ Size Masse	D	D "	Provedení Notes Anmerkungen
1	40 × 10 80 × 15	1 1/2 × 3/8 3 1/4 × 5/8	300 600	12 24	○
2	50 × 10 120 × 25	2 × 3/8 5 × 1	300 400	12 16	○
3	20 45	3/4 1 3/4	250 600	10 24	○
4	20 45	3/4 1 3/4	250 600	10 24	*
5	40 × 40 × 5 70 × 70 × 7	1 1/2 × 1 1/2 × 1/8 2 3/4 × 2 3/4 × 1/4	400 800	16 32	*
6	40 × 40 × 5 70 × 70 × 7	1 1/2 × 1 1/2 × 1/8 2 3/4 × 2 3/4 × 1/4	600 1000	24 40	*
7	40 × 40 × 5 80 × 80 × 9	1 1/2 × 1 1/2 × 1/8 3 1/8 × 3 1/8 × 3/8	350 800	14 32	○
8	40 × 40 × 5 80 × 80 × 9	1 1/2 × 1 1/2 × 1/8 3 1/8 × 3 1/8 × 3/8	350 1000	14 40	○
9	60 × 30 × 6 120 × 55 × 7	2 1/2 × 1 1/2 × 1/4 5 × 2 1/4 × 1/4	350 600	10 12	○
10	60 × 30 × 6 120 × 55 × 7	2 1/2 × 1 1/4 × 1/4 5 × 2 1/4 × 1/4	500 1000	20 40	○
11	50 × 25 × 5 80 × 45 × 6	2 × 1 × 1/4 3 1/4 × 1 1/4 × 1/4	1000 1400	40 56	○
12	20 50	1/4 2	300 600	12 24	*
13	1" GAS 3" GAS 100 × 2	1 1/4 3 1/2 4 × 1/16	400 1500 1800	16 60 70	*
14	40 × 20 × 3 80 × 40 × 3	1 1/2 × 1 3/4 × 1/8 3 1/4 × 1 1/2 × 1/8	1000 1400	40 56	○ *
15	40 × 40 × 3 70 × 70 × 3	1 1/2 × 1 1/2 × 1/8 2 1/4 × 2 3/4 × 1/4	1000 1400	40 56	○ *
16	40 × 15 × 3 120 × 40 × 3	2 1/2 × 5/8 × 1/8 5 × 1 1/2 × 1/8	500 1600	20 64	*
17	38 50	1 1/2 2	600 800	24 32	*

o ... Standard rolls D ... Min. diameter of roll bending (mm)  
\* ... Optional rolls D"... Min. diameter of roll bending (inch)