



## Section Bending Rolls - electric

### ◆ XZL 30

#### Fulfilment:

The bending rolls is destined for curling various profile materials into the shape of circles, arches and spirals. The machine body is of welded construction. Curling is carried in the vertical or horizontal position among three pulleys. Bottom pulleys are driven of electric motor and they are stabil. The upper pulley is adjusted manually.

#### Standard equipment:

- basic set of rollers.

#### Optional equipment:

- set of rollers to client 's requirement.

ES Deklaration (CE).



#### Technical specification:



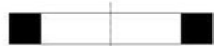


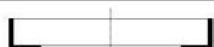

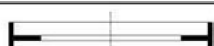
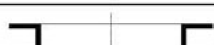

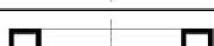
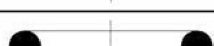





Type XZL		30
Shaft diameters	mm	30
Lift of upper shaft	mm	105
Revolutions of lower shafts	ot/min	6,75
No of powered rolls	ks	2
Input of motor	kW	1,1
Voltage, freguence	V/Hz	400/50
Dimension of working table: lenght, width, height	mm	600, 580, 1340
Weight	kg	140



# JESAN KOVO s. r. o.

Metal forming machine production

## Profiles:

Profil Profile – section Profilen	XZL 30					Provedení Notes Anmerkungen
	Max. rozměr Max. size Max. Masse	Rozměr * Size Masse	D	D "		
1		20 × 6 50 × 10	$\frac{3}{4} \times \frac{1}{4}$ $2 \times \frac{3}{8}$	200 400	8 16	* o
2		30 × 6 80 × 15	$1 \frac{1}{4} \times \frac{1}{4}$ $3 \frac{1}{4} \times \frac{5}{8}$	200 350	8 14	* o
3		10 30	$\frac{3}{8}$ $1 \frac{1}{4}$	100 600	4 24	* o
4		30	$1 \frac{1}{4}$	350	14	*
5		40 × 40 × 5	$1 \frac{1}{2} \times 1 \frac{1}{2} \times \frac{3}{16}$	400	16	*
6		40 × 40 × 5	$1 \frac{1}{2} \times 1 \frac{1}{2} \times \frac{3}{16}$	600	24	*
7		20 × 20 × 3 50 × 50 × 8	$\frac{3}{4} \times \frac{3}{4} \times \frac{1}{8}$ $2 \times 2 \times \frac{5}{16}$	250 400	10 16	o
8		20 × 20 × 3 50 × 50 × 8	$\frac{3}{4} \times \frac{3}{4} \times \frac{1}{8}$ $2 \times 2 \times \frac{5}{16}$	250 500	10 20	o
9		30 × 15 × 4 80 × 45 × 6	$1 \frac{1}{4} \times \frac{5}{8} \times \frac{5}{32}$ $3 \times 1 \frac{3}{4} \times \frac{1}{4}$	250 300	10 12	o
10		30 × 15 × 4 50 × 25 × 5	$1 \frac{1}{4} \times \frac{5}{8} \times \frac{5}{32}$ $2 \times 1 \times \frac{3}{16}$	400	16	o
11		50 × 25 × 5	$2 \times 1 \times \frac{3}{16}$	800	32	o
12		10 30	$\frac{3}{8}$ $1 \frac{1}{4}$	100 500	4 20	*
13		$\frac{1}{8}$ " GAS $1 \frac{1}{2}$ " GAS 60 × 1,5	$\frac{13}{32}$ 2 $2 \frac{1}{4} \times \frac{1}{16}$	180 400 1000	7 16 40	* *
14		50 × 30 × 3	$2 \times 1 \frac{1}{4} \times \frac{1}{8}$	1000	40	* o
15		40 × 40 × 3	$1 \frac{1}{2} \times 1 \frac{1}{2} \times \frac{1}{8}$	1000	40	* o
16		60 × 30 × 3	$2 \frac{1}{4} \times 1 \frac{1}{4} \times \frac{1}{8}$	1000	40	*
17		38	$1 \frac{1}{2}$	800	32	*

o ... Standard rolls D ... Min. diameter of roll bending (mm)  
\* ... Optional rolls D"... Min. diameter of roll bending (inch)